

BakerPrecision.net

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**Gunsmithing Rates 2024** 

Here at Baker Precision, nothing but the best machines, tools, equipment and material are used to produce the best product available to the customer. I have taken my twenty-year aviation career of fabrication, manufacturing and quality control experience, and applied it to what I love, guns. Below you will find a list of services I provide. If there is something you are in need of, but is not listed, please let me know.

Re-Chambering of existing barrel, or removal of existing barrel, is done at the owner's own risk.

PARTS ARE NOT INCLUDED IN PRICING. ADDITIONAL MACHINE WORK OR RE-FINISH IS NOT INCLUDED!

NFA Firearms will not be accepted without documentation.

## Transfers are \$40

Cut/crown Barrel

Hourly Rate Machining Rate (1 hour minimum) Minimum Charge for Repairs	\$75 \$100 \$75
GENERAL	
- Inspection/Safety Check (required for	
repair/chambering and alteration quote)	\$30
- Field Strip/Clean	\$30
- General Cleaning/Oiling	\$75
1. Striker Fired Pistol	\$75
2. Hammer Fired/Revolver	\$110
3. Rifle/Shotgun	\$110
4. Double Barreled Firearms	\$150
<ul> <li>Deep Cleaning /Oiling (ultrasonic, pistols only)</li> </ul>	\$100
- Remove LIVE rounds	\$80
- Remove LIVE rounds	\$50
- Remove stuck casing	\$60
- Remove broken screws, drill and tap out each	\$100
- Scope installation and bore sight	\$50
- NFA Engraving (Fiber Laser)	\$50
RIFLE WORK (additional work by request)	
- Check Headspace	\$50

\$100

-	Cut /thread barrel	\$100
-	Re-crown only	\$60
-	Drill and Tap Receivers (per hole)	\$30
-	Drill and Tap Hardened Receiver (per hole	\$40
-	Glass Bedding	\$150
-	Pillar and Glass Bedding	\$200
-	Install Sling swivels	\$40
-	Sako Extractor Installation (parts not included)	\$110
-	Install Triggers on rifles and adjust	\$125
-	Factory Trigger Adjustment	,\$50
-	Weld Bolt Handle (cost of handle not included)	\$160
-	Bead Blasting (does not include disassembly)	\$70
-	Install barrel blank (includes headspace, crown,	
	and caliber engraving.) Reamer cost not included	\$400 min
-	Rechamber existing barrel. Reamer cost not	4
	included - at owner's own risk	\$170
-	Install pre-fit barrel	\$150
-	Action Blueprinting (Accurizing)	\$300
-	Pin & Weld Brake	\$100
-	Pin & Weld Brake - Change	\$150
-	Brake/Flash hider installation and timing	\$100
-	Shim-less brake/flash hider installation	\$70
AR15 \	WORK (additional work by request)	
_	Cleaning (includes disassembly/re-assembly)	\$75
_	Cleaning and Rebuild (springs and gas rings)	\$150
_	Assemble Upper (parts not included	\$100
_	Assemble Lower (parts not included)	\$100
_	Assemble Upper/Lower (parts not included	\$175
_	Trigger Install	\$75
_	Handguard Install	\$40
_	Muzzle Device Installation (pre-threaded Barrel)	; \$30
_	Pin/Weld Muzzle Device	\$100
_	Barrel Threading for Muzzle Device	\$100
_	Barrel Installation	\$75
-	Gas block installation	\$50
-	Furniture and buffer tube installation	\$40
-	Enlarging gas port (includes gas block R&I)	\$60
HAND	GUN WORK (additional work by request)	
-	SEMI-AUTO PISTOL ACTION JOB (Clean, smooth	4
	action, not including any parts)	\$140
-	Feed ramp polishing	\$60
-	Slide cut for red dot optics (must specify	400-
	mounting pattern, includes one color Cerakote)	\$200
-	Replace Sights (fitting required)	\$75
-	Replace Sights (no fitting required)	\$40
-	Replace front sight (staked)	\$75
-	Optic mounting	\$40
-	Aftermarket trigger installation	\$60
-	Install spring kit for 1911	\$50 \$130
-	Fit beaver tail safety for 1911	\$130

<ul> <li>Fit standard barrel/bushing for 1911</li> <li>Slide cut for Novak rear sight (does not include fitting)</li> <li>Trigger Job</li> </ul>	\$75 min \$110 \$140 \$180
CUSTOM WORK (artwork can be provided or designed at an additional cost, does not include disassembly/reassembly)  - Custom laser engraving (slides, frames)  - Custom Machining (slides	\$100 min (needs to be quoted) \$300 min (needs to be quoted)
FIREARM COATINGS and FINISHES (\$50 charge for heavy soiled guns, does not included disassembly/re-assembly) - CERAKOTE	
- AR-Style Rifle - handguard, receivers one color	\$250
<ul><li>(additional color \$50 each)</li><li>- AR-Style Rifle – entire gun (stock, receivers, handguard, buffer tube, grip)</li></ul>	\$350
<ul><li>Bolt Rifle one color (additional color \$50 ea)</li><li>Pistol one color (additional color \$50 ea)</li></ul>	\$250 \$200
<ul><li>- Pistol Slide or Frame only</li><li>- Stencil Work</li></ul>	\$100 \$75
<ul> <li>BEAD BLASTING (does not include disassembly/re-assembly)</li> <li>Rifle</li> <li>Pistol</li> <li>AR15</li> </ul>	\$100 \$70 \$140